

CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS LIGHTS 100 REGULAR FTB /& 6S
BRAND CODE-0640 (STD) /& 0643

EFFECTIVE DATE: 01/04/88
STANDARD PRODUCTION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	98.5	MM
CIGARETTE CIRCUMFERENCE	:	23.00	MM
FILTER LENGTH	:	31.5	MM
TIPPING LENGTH	:	36.000	MM
PACK MOISTURE	:	13.25	% W/W
TOTAL R.T.D.	:	4.90	IN. H2O
DILUTION TARGET	:	40.0 +/- 5.0	%

TIPPING PAPER : 72MM X 3200M WHITE SOL PPT WTA 12-631-D LASER PERF.
TIPPING ADHESIVE : BULK: AJAX 563-6 61-001-A
GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX 80/S/3 - B-88607 PATCH SIZE: 8.5 X 18.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION : A0640-STD-LV
VIRGINIA SLIMS LTS REGULAR FTB
FILLER CUTTING SIZE : 30 CUTS PER INCH
ROD LENGTH : 67.0 MM
ROD CIRCUMFERENCE : 23.00 MM
CIGARETTE PAPER : 25.5MM X 6500M K/D110-6/E751-50CU/0.6% 10-090-A
INK : B&H OCHRE #48934 (MARK 9/9-5) 60-928-A
PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER CHANGED FROM 10-095-A (16SEC. NC)
: TO 10-090-A (12SEC. NC) TO REDUCE TAR DELIVERY
: NO WEIGHT CHANGE. O.K. TO MIX.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 12/22/87

PRINTING DATE : 12/22/87
PRINTING TIME : 8:57:55

APPROVED BY: *[Signature]*

SUPERCEDS SPECIFICATION DATED: 7/08/86

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